Work Orde Wednesday, May													
Revision ID:	D4020-1	okat Lang Dasa)		Accept					Setup Sta	1 18811181			
	5/19/2010	Start Qty: 1.00 Req'd Qty: 1.00			Cust Item I Customer:	D:			Su	ор 			
Approvals:	Process Plan	n:	Date: /0-5-/9	Tooling: SPC (Y/N):		ite:	<u> </u>	1	Run Sta Sta		1111 11		
Sequence ID/ Work Center ID)	Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp		
Draw Nbr	Revi	ision Nbr											
D4020	Α				. •								
		FLOW WATER JET		0.00			·	(i)		•			
Shear		Memo		0.00				<u> </u>					
Shear		1-Cut mesh	at 96.00" (when mesh is on	D3913-041 trim mesh	to finish size)	-05	-19						
120		QC5- Inspect part comp	leteness to step on W/O	0.00	, ·			(I) Pi	D_io.@	0< i9			
QC Quality Control		Memo		0.00			/	7.		- V-V-			

130 Packaging

Identify as per dwg & Stock Location:

0.00

Packaging

Memo

0.00

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CHANGE By Date Qty						Approval Chief Eng / Prod Mgr	Approval QC Inspector			
		PAR #:	Fault Ca	tegory:	NCR:	Yes I	do DQ	A:	Date:				
		solution:											
NCR:			WORK OR	DER NON-CONFOR	MANCE	(NCR))						
DATE	STEP	Description of NC	In tal at	Corrective Action Section Initial Action Description			Verific		Approval	Approval			
		Section A	Chief Eng	Chief Eng	on	Sign & Date	Secti	on C	Chief Eng	QC Inspector			
			į į										

Work Order ID 58889

Wednesday, May 19, 2010 10:45:08 AM



Page 2

Item ID: **Revision ID:** D4020-1

Accept



Setup Start



Item Name: **Start Date:**

5/19/2010

Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: _____

Operation

Description

Mesh (350 Basket Long, Base)

Date:

Tooling:

Date:

Start

Run

Stop

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/

Work Center ID

Required Date: 6/22/2010

QC21- Final Inspection - Work Order Release

Set Up/ **Run Hours**

Draw Number Draw Rev.

Plan Code

Accept Qty

Reject Qty

Reject Insp. Number Stamp

140

QC

Memo

0.00

0.00

Quality Control

W/O:	<u>.</u>	WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CHAP	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
		<u></u>											
		PAR #:	Fault Categ	ory:	NCR: Yes No DQA: Date:								
		olution:											
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCF	R)			· · · · · · · · · · · · · · · · · · ·				
DATE	STEP	Description of NC			tion B	Verific	ation	Approval Chief Eng	Approval				
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section	on C		QC Inspector				
<u>.</u>													

Picklist Print

Wednesday, May 19, 2010 10:45:12 AM

Work Order ID: 58889

Parent Item:

D4020-1

Parent Item Name:

Mesh (350 Basket Long, Base)

Comments:

IPP RevA: new issue DD 09.11.26 verified by:EC

per dwg revA 10.03.15 verified by:EC

Start Date: 5/19/2010

Required Date: 6/22/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name M304EX0.75-16F

Expanded Metal Flat SS

Replacement Mfg/ Item ID Purch Purchased

Primary Bin Item Location No

Last Location

Route Seq ID 100 sf

Unit of Qty on Measure Hand 415.0014

Qty per Kit 32.575

Qty Issued

Date Issued

Status

Page 1

Loc Code

SAG 10-05-19

Location	Loc Qty
MAT	415.0014368
111956	28
112949	12
113497	6.34
113555	39.2888368
114399	108.1523
114594	221.2203

IPP Rev:B as

221.2203

W/O:			WORK ORDER CHANGES										
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
					NCR: Yes No DQA: Date:								
	Re	solution:						Date: _					
NCR:				ER NON-CONFORM	ANCE (NCF	₹)							
DATE	STEP	Description of NC	Initial	ion B		cation	Approval	Approval					
		Section A	Chief Eng	Action Description Chief Eng	Sign 8 Date		ion C	Chief Eng	QC Inspector				
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2 SHOP COPY RETURN TO D D **ENGINEERING** UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER 15.13 C 15.61 4 1 3 19.52 R3.0 TYP (SEE D4020-1F FOR LENGTH) 9 D4020-3 (350 BASKET SHORT, BASE) (SEE D4020-3F FOR LENGTH) NOTES:
1) MATERIAL-1: MAKE FROM D4020-1F
-3: MAKE FROM D4020-3F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
8) INENTIFICATION. N/A NEW ISSUE 10.03.04 JPH REV. DESCRIPTION BY DATE DESIGN AJS DART AEROSPACE LTD DRAWN JPH HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D4020 MFG. APPR. SHEET 1 OF 4 6) IDENTIFICATION: N/A 7) WEIGHT: SEE D4020-1F & D4020-3F APPROVED TITLE SCALE 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS 9) PRE-FORMING OF MESH PER SHOP OPTION, THIS VIEW MAY BE USED FOR REF ONLY 350 BASKET MESH (BASE) DE APPR. COPYRIGHT © 2010 BY DART AEROSPACE LTD DATE 10.03.04 6 3

W/O:		WORK ORDER CHANGES											
DATE	STEP	PROCEDURE CHANGE					ate	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No:		PAR #:	Fault Cate	gory:	NCR: Yes No DQA: Date:								
		olution:											
NCR:			WORK ORDE	R NON-CONFORM	ANCE (N	CR)							
DATE	STEP	Description of NC	Corrective Action Section				Verific	ation	Approval	Approval			
DAIL	JILF	Section A	Initial Action Descrip Chief Eng Chief Eng		on Sign & Date		n & Section C		Chief Eng	QC Inspector			
			<u> </u>			ŀ							

D4020-5: 95.25 D4020-7: 56.00 D C 21.75 2.00 1.25 D4020-7 D4020-5 25.00 44.66 (LOCAL SECTION MESH SHOWN FOR CLARITY) 9 <u>D4020-7 MESH (350 BASKET SHORT, LID)</u> (LOCAL SECTION MESH SHOWN FOR CLARITY) NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F DESIGN AJS DART AEROSPACE LTD 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED DRAWN HAWKESBURY, ONTARIO, CANADA CHECKED W DRAWING NO. 5) BREAK SHARP EDGES: N/A REV. A D4020 6) IDENTIFICATION: N/A MFG. APPR. SHEET 2 OF 4 8) IDENTIFICATION. INA.
7) WEIGHT -5: 0.80 Ibs APPROX
-7: 4.49 Ibs APPROX
8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06. APPROVED TITLE SCALE 350 BASKET MESH (BASE)

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W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
								1					
Part No:		PAR #:	Fault Cate	gory:	NCR: Yes No DQA: Date:								
	Res	olution:	Disposition	n:	_ QA: N/C	Closed:		Date:					
NCR:			WORK ORDE	ER NON-CONFORMA	NCE (NO	R)							
DATE	STEP	Description of NC		Corrective Action Secti		Verifi	Verification Approv		Approval				
		Section A	Initial Chief Eng	Action Description Chief Eng	Date		Sign & Section C		QC Inspector				
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	-												
									<u>[</u> .				

D. 0.40 8 R1.44 REF 15.50 2.00 0.38 Wb:58889 R3.38 2 PL REF 9 D4020-11 END MESH, BASKET NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F DESIGN AJS DART AEROSPACE LTD 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED 4) UNITS: INCHES UNLESS OTHERWISE NOTED 5) BREAK SHARP EDGES: N/A JPH DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D4020 6) IDENTIFICATION: N/A MFG. APPR. SHEET 3 OF 4 8) IDENTIFICATION. N/A 7) WEIGHT: 1.22 IDE 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS 9) TOLERANCE ON XX.XX DIMENSIONS \pm 0.06. APPROVED TITLE SCALE 350 BASKET MESH (BASE)

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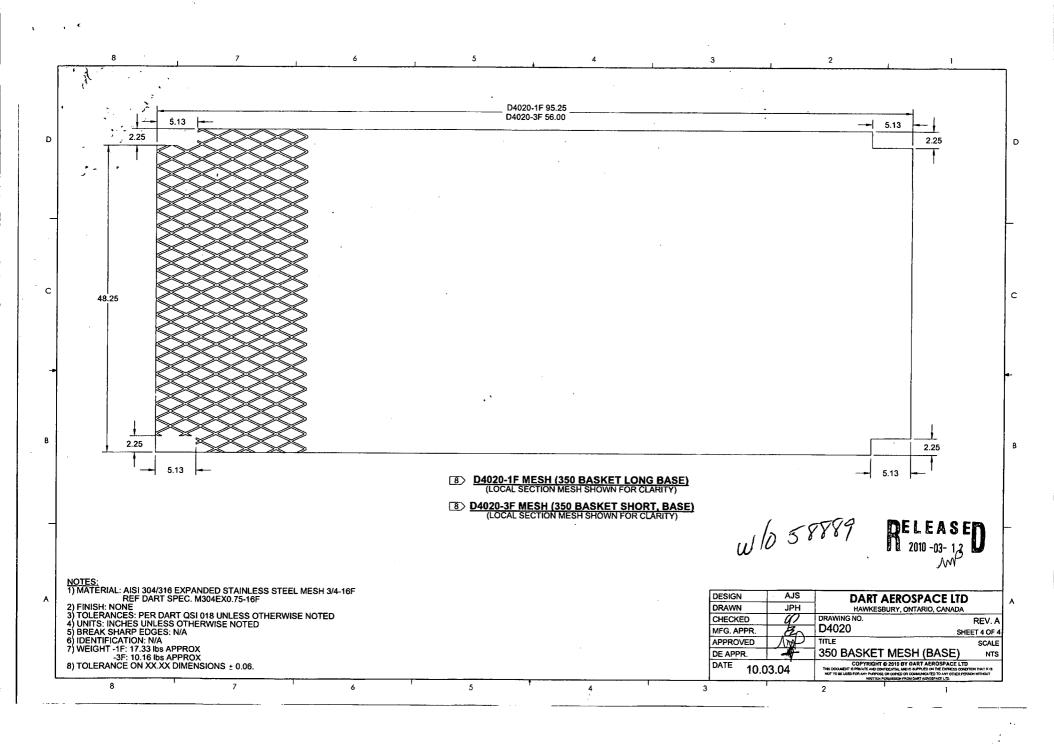
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W/O:		WORK ORDER CHANGES											
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Part No:			PAR #: Pault Category: NCF										
Resolution:			•	Disposit	ion:		QA	: NVC CI	losed:		Date: _	71 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -	
NCR:		-		WORK OR	DER NON	I-CONFOR	MANCE	(NCF	R)				
DATE	STEP	Description of NC Section A		Initial Chief Eng				Sign 8	, occupii o		Approval Chief Eng	Approval QC Inspector	
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DATE	STEP	PROC	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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		PAR #:	_ Fault Cate	gory:	NCI	R: Yes N	lo DQA	٨:	Date:	,,\$
Resolution:			_ Dispositio	n:	QA	: N/C Clo	sed:		Date:	
NCR:		. W	ORK ORD	ER NON-CONFO	RMANCE					
DATE	STEP	Description of NC	Corrective Action Section B			Verification			on Approval.	. Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Descrip Chief Eng	tion	Şign & Date	Section		Chief Eng	QC Inspector
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